



1260 & 2640 Self Shield Flux Core Guns



1260 Parts List



PROFAX NO	LINCOLN PART NO	WIRE SIZES
1260 Gun		.035", .045", 1/16", .068, .072, 5/64" and 3/32"
1260-10	K126-1	For use with Lincoln® LN7, LN8, LN9, LN25
1260-15	K126-2	and LN25 Pro with K1500-1 receiver bushing
1260-10MLR		For use with Miller
1260-15MLR		voltage sensing wire feeders.
1260-10LP		For use on Lincoln® LN25 Pro with K1500-2
1260-15LP		receiver bushing
X1260-10		For use with euro
X1260-15		style wire feeders.
OQ 1260-10		For use with OXO AC8Q/AC30Q/AC60Q
OQ 1260-15		voltage sensing feeders.
2640 Gun		
2640-8	K264-8	
2640-10	K361-10	LN22, LN23
2640-15		

*Specify wire size when ordering

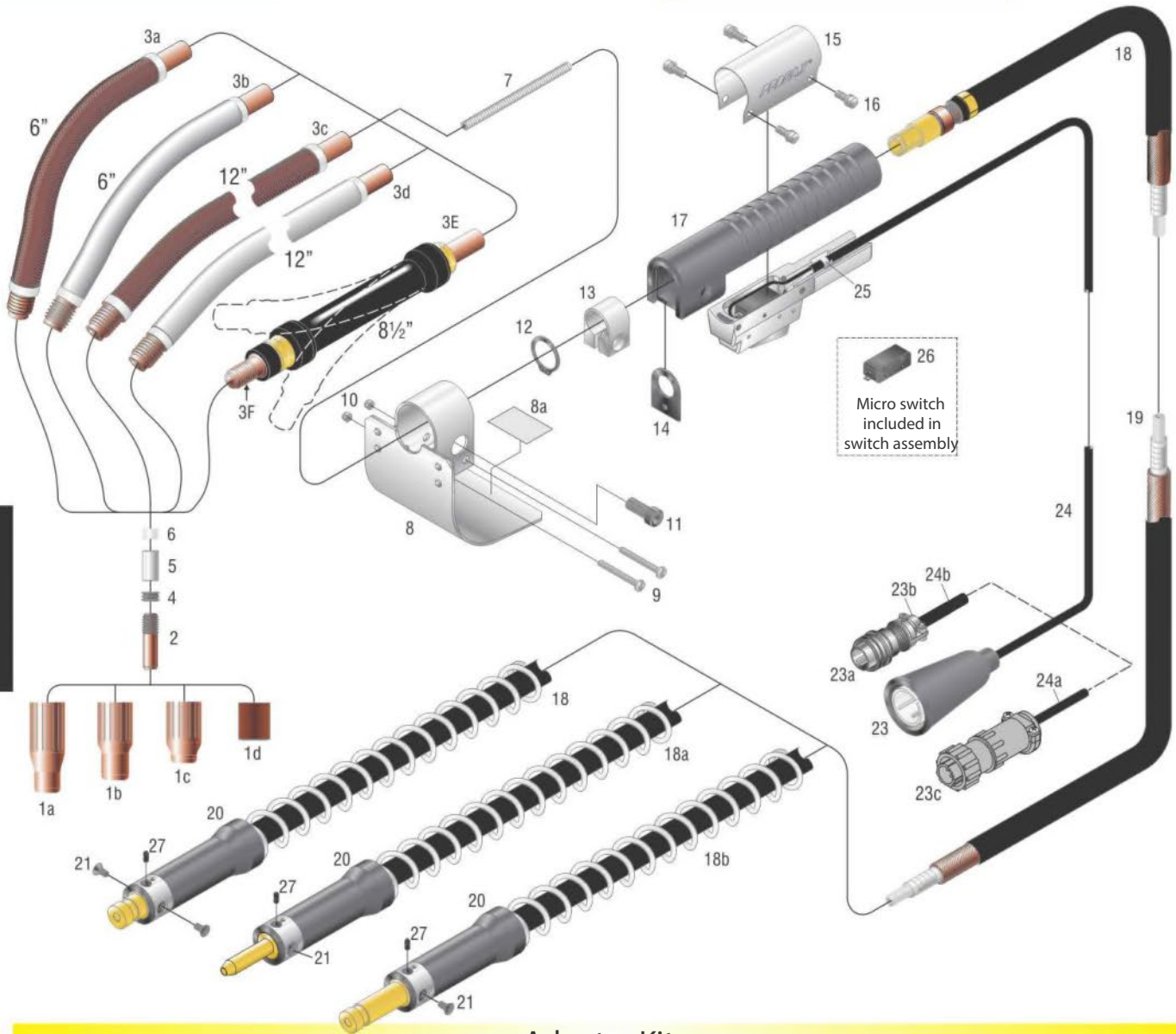
350 AMP



STANDARD FEATURES

- Economical replacement components including liner
- 350 amps / 60% duty cycle
- Wide variety of wire sizes
- Easy field repair
- Adapter kits available for most models of feeders

Special length and bend goosenecks available upon request.



Adapter Kits

PROFAX NO	DESCRIPTION	PROFAX NO	DESCRIPTION
AEC-1001MLR	Miller adapter kit for converting your standard 1260 guns to fit Miller feeders	AEC-1000HOB	For converting your standard 1260 guns to fit Hefy & LN25 Pro w/K1500-2 adapter bushing

NO	PROFAX NO	DESCRIPTION
1A	11-275	Insulated nozzle 2-3/4" stickout
1B	11-200	Insulated nozzle 2" stickout
1C	11-250	Insulated nozzle 1-1/4" stickout
1D	11-231	Thread protector (standard)
2	12-651	Contact tip .035 .044 I.D.
	12-652	Contact tip .045 .054 I.D.
	12-658	Contact tip .052 .063 I.D.
	12-653	Contact tip 1/16" .078 I.D.
	12-654	Contact tip .068 .086 I.D.
	12-655	Contact tip .072 .086 I.D.
	12-656	Contact tip 5/64" .093 I.D.
	12-657	Contact tip 3/32" .108 I.D.
3A	13-301	30° Gooseneck 6"
	13-301SB	30° Gooseneck 6" single bend
	13-304	50° Gooseneck 6"
	13-304SB	50° Gooseneck 6" single bend
	13-309	90° Gooseneck 6"
	13-301-5	5° Gooseneck 6"
	13-309-5	5° Gooseneck 8"
3B	13-301J	30° Jacketed gooseneck 6"
	13-301SBJ	30° Jacketed gooseneck 6" single bend
	13-304J	50° Jacketed gooseneck 6"
	13-304SBJ	50° Jacketed gooseneck 6" single bend
	13-309J	90° Jacketed gooseneck 6"
3C	13-306	30° Gooseneck (XL 12")
	13-306SB	30° Gooseneck (XL 12") single bend
	13-306-5	5° Gooseneck (XL 12")
	13-308	50° Gooseneck (XL 12")
	13-308SB	50° Gooseneck (XL 12") single bend
3D	13-306J	30° Jacketed gooseneck (XL 12")
	13-306SBJ	30° Jacketed gooseneck (XL 12") single bend
	13-308J	50° Jacketed gooseneck (XL 12")
	13-308SBJ	50° Jacketed gooseneck (XL 12") single bend
3E	LF-1260	Flexible gooseneck
	LFX-1260	Flexible gooseneck for extreme heat
3F	LFA-1	Adapter (replaceable)
4	18-950	Liner locking screw 5/16"-18
5	18-940	Steel inset
6	18-930	Ceramic inset
7	13-506	Replacement gooseneck liner (standard)
	13-512	Replacement gooseneck liner (XL 30°)
	13-515	Replacement gooseneck liner (XL 50°)
8	14-268	Small heat shield assembly

PROFAX NO	DESCRIPTION	TIP I.D.
12-651	Contact tip .035	.044
12-652	Contact tip .045	.054
12-658	Contact tip .052	.063
12-653	Contact tip 1/16"	.078
12-654	Contact tip .068	.086
12-655	Contact tip .072	.086
12-656	Contact tip 5/64"	.093
12-657	Contact tip 3/32"	.108

NO	PX NO	DESCRIPTION
		INCLUDES
8A	14-270	Caution decal
9	18-780	Round head screw #8-32 x 1.50 (2 req'd)
10	18-781	Hex cap nut #8-32 (2 req'd)
11	14-222	Socket head cap screw
12	18-480	Retaining ring
13	14-572	Clamp
14	14-819	Spatter shield
15	14-297	Switch housing clamp
16	18-404	Pan head screw #8-32 x 5/16" (4 req'd)
17	14-340	Handle
18	15-308*	Conductor cable assembly 8'(LincolnDirect)
	15-310	Conductor cable assembly 10'(LincolnDirect)
	15-315	Conductor cable assembly 15'(LincolnDirect)
18a	15-310M	Conductor cable assembly 10'(MillerDirect)
	15-315M	Conductor cable assembly 15'(MillerDirect)
18b	15-310LP	Conductor cable assembly 10'(LN25 ProDirect)
	15-315LP	Conductor cable assembly 15'(LN25 ProDirect)
		INCLUDES I.D. O.D.
19	15-128	Replacement liner 10', .035-1/16 wires .078 .238
	15-129	Replacement liner 10', .068-5/64 wires .132 .248
	15-130	Replacement liner 10', 3/32 wires .150 .248
	15-133	Replacement liner 15', .035-1/16 wires .078 .238
	15-134	Replacement liner 15', .068-5/64 wires .130 .248
	15-135	Replacement liner 15', 3/32 wires .150 .248
20	15-531	Insulator sleeve w/spring
21	18-881	Flat head cap screw #8-32 x 3/8" (2 req'd)
23	16-052	Trigger plug Lincoln
23a	16-030*	3 prong plug (2640 gun only)
23b	16-031*	Clamp for 3 prong plug (2640 gun only)
23c	079878	Trigger plug Miller
24	16-810	Switch assembly 10'(LincolnDirect)
	16-815	Switch assembly 15'(LincolnDirect)
24a	16-810M	Switch assembly 10'(MillerDirect)
	16-815M	Switch assembly 15'(MillerDirect)
24b	16-708*	Switch assembly 8' (2640 gun only)
	16-710*	Switch assembly 10' (2640 gun only)
	16-715*	Switch assembly 15' (2640 gun only)
25	16-320	Cable clamp
26	16-660	Micro switch
27	18-628	Socket head screw #8-32 x 7/16"

PROFAX NO	DESCRIPTION	TIP I.D.
11-250	Insulated nozzle 1 1/4" stickout	
11-200	Insulated nozzle 2" stickout	
11-275	Insulated nozzle 2-3/4" stickout	
11-231	Thread protector	